



### **EZ90A - 115A** ABSOLUTE MONOTURN ENCODER WITH INCREMENTAL

EZ63A-B-C-D-E-G

# **OUTPUT INTERFACE**

#### EZ serie Encoders

The encoders of the EZ series join in one product the advantages of the absolute encoders and of the incremental encoders. They are, fundamentally, absolute encoders with an output interface of the incremental type. The output signals are the classic A, B and Z of the incremental encoder but, this is an absolute encoder as the position inside the turn is maintained even in the case of missing power supply.



PRELIMINARY

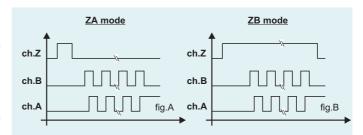
#### START-UP SEQUENCE

Before working the encoder carries out the following operations:

- 1) When starting the "microcontroller" the encoder acquires the absolute position
- 2) In accordance with the operating of the zero-set signal an impulse is sent on the zero channel or the zero channel itself is activate to allow the zero-set of the count on the reading device
- 3) It is sent a sequence in output on A and B channels of many incremental impulses than is the value position of the absolute
- 4) The zero channel is deactivated (if previously activated)
- 5) The controller activates the signals of the incremental encoder and brings them in output on the A, B and Z channels.
- 6) The reading device (counter, PLC, CNC) stores the value relative to the position, so the system is ready to work as an incremental encoder.

#### Zero signal operating mode

The "EZ" encoders are available with two zero operating mode during the START UP procedure. In the ZA mode the zero signal is activated and deactivated before the start up of the incremental impulses sequence (see figure A). In the ZB mode the zero signals is activated before the start up of the sequence of the incremental impulses and is deactivated at the end of the same sequence (see figure B).



#### Chase

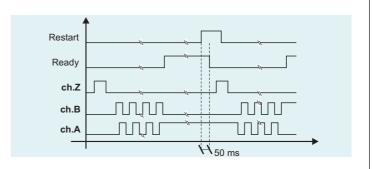
The start up procedure of the absolute position as incremental impulses sequence could present some problems if during its execution the encoder is in movement; one would find a difference between the real absolute position and the one actually acquired from the reading device. The encoder recognizes, really, movements any occured during the transmission and it compensates for them by continuously acquiring the new position and sending the necessary impulses to "hook" the real absolute position.

#### **READY output**

When the incremental count is perfectly "in phase" with the absolute one, that is when the chase procedure is terminated, it is activated the READY optput which indicates that the encoder is effectively operating; if the encoder is in movement during the starting of the incremental impulses sequence its speed must not exceed a certain value as it would make impossible the "coupler" of the real absolute position. During normal working, instead, eventual deactivations of the output signal malfunctions of the encoder due to problems such as the interruption of the power supply voltage; this means that the READY output has the function of a real output alarm.

#### **RESTART** input

The input of RESTART allows at the encoder, when activated at least for 50ms, to do again the complete START UP sequence including the chase function. When the RESTART command is given, obviously the READY output deactivates itself. This input, together with the READY output, is very useful for interfacing with external devices, as it allows the complete control of the encoder working.



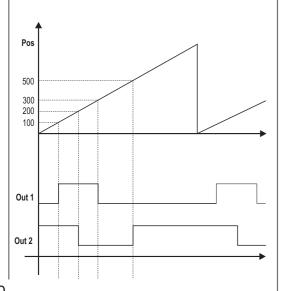
Electronic characteristics		
Resolutions	360 / 500 / 512 / 720 / 900 1000 / 1024 / 1440 / 2000 2048	
Power supply	5 ÷ 8 / 24 Vdc	
Current consumption without load	150 mA	
Max commutable current	30 mA per channel	
Electronic output configuration	PUSH PULL / LINE DRIVER	
Max output frequency	20 KHz	

#### Optional functions

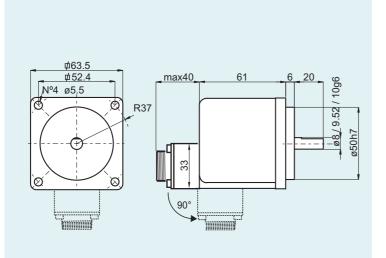
The "EZ" encoders are equipped with an optional function, that allows the programming of the operating of some outputs. Through the serial connection of RS485 type with a PC (equipped with the RS232-RS485 interface board) it is possible to set the value of the activation position and of the deactivation one for each of the 6 available output and read the position value of the encoder. These programmable outputs are utilized and applied in substitution of proximity and/or exterior sensors

For example:

Exit	Activation	Deactivation
Out1	100	300
Out2	500	200

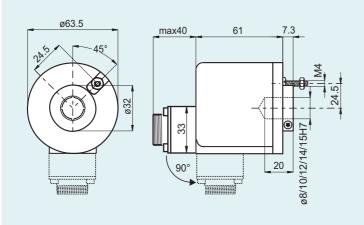


## EZ63A max40 ø73.5 (<del>O</del>) | | ø8 | 9.52 | 1 | ø31.75h7| EZ58B $(\bigcirc)$ ø67.3 90 N°3 M4 33 EZ58C 58 N°3 M3 EZ63D max40 N°4 ø5.5 Ø R37 (Ø

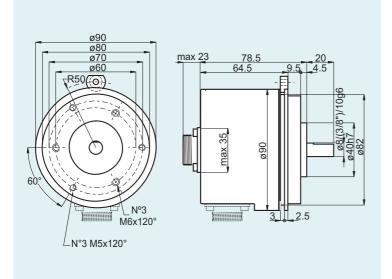


EZ63E

## EZ63G

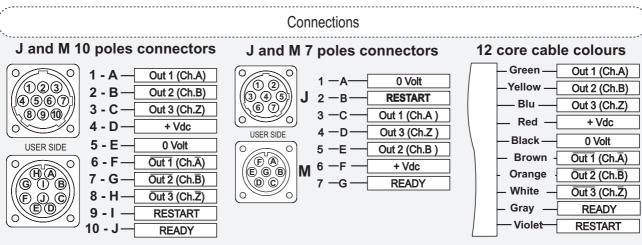


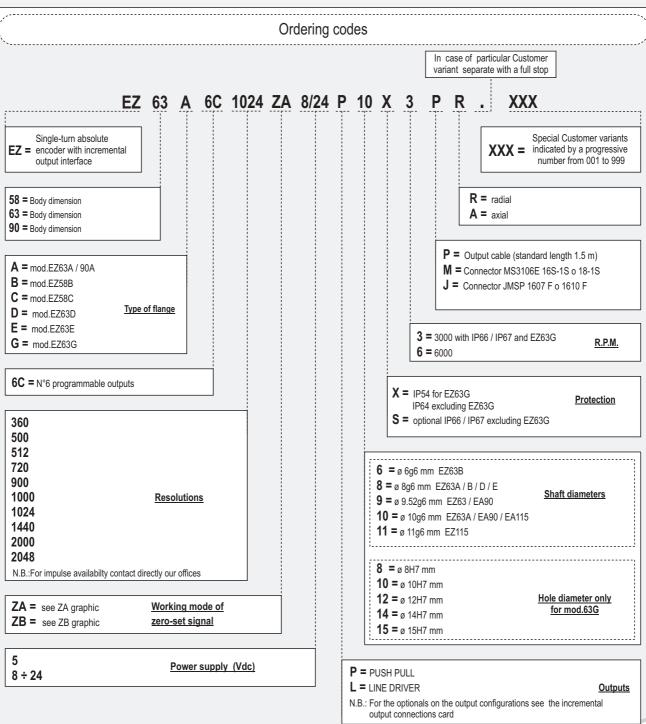
## EZ90A



Mechanical Characteristics		
Shaft diameter (mm)	ø6 g658B ø8 g658B63A/D/E90A ø9.52(3/8") g663A/D/E90A ø10 g658D/C63A/D/E90A	
Hole diameter (mm)	ø8 H763G ø10 H763G ø12 H763G ø14 H763G ø15 H763G	
R.P.M. Max	6000 continuous 3000 continuous for –63G 3000 with tin axial IP66 / IP67	
Max shaft load	10 N ( 1 Kp ) axial with shaft of ø6 20 N ( 20p ) radial with shaft of ø6 200 N ( 20 Kp ) axial 200 N ( 20Kp ) radial	
Shock	50 G per 11 msec (with plastic disc) 20 G per 11 msec (with glass disc)	
Vibrations	10G 10 ÷ 2000 Hz	
Bearings life	10 <sup>9</sup> revolutions	
Bearings	n°2 ball bearings	
Shaft material	Stainless steel AISI303	
Body material	Aluminium-UNI 507658-B/C63A/D/E/G Aluminium UNI 9002/590A	
Cover material	-58B/V-63A/D/E/G special plastic reinforced with glass fibre -90A Aluminum (oven painted with epoxic powders at 180°)	
Weight	∼ 350g58B/C63A/D/E/G ∼ 750 g90A	
Accessories	Set of 3 servofasteners for mod.lii –63A/B/C–90A Cod.ord.: 94080001	

Environmental characteristics		
Protection	IP54 standard –63G IP64 standard 63A/B/C/D/E–90A IP66 / IP67 optional	
	63A/B/C/D/E90A	
Operating Temperature	0° ÷ +60°C	
Storage Temperature	-25° ÷ +70°C	





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